GUIDE FOR THE DUOTACK° APPLICATOR

INSTALLATION, OPERATION AND STORAGE OF THE DUOTACK APPLICATOR



IDEAL FOR LARGE AREAS Coverage of 230 to 350 m² (2,500 to 3,800 ft²)

FAST AND EASY APPLICATION

Clean and quick application in a single step

EFFICIENT Adhesion of insulating panels, recovery boards and thermal barriers

ECONOMICAL

Less handling and fewer cartridges

Product code	Description				
DUOTA	DUOTACK CUBITAINERS				
30132	DUOTACK CUBITAINER – Part A – 18.9 L (5 US gal)				
30133	DUOTACK CUBITAINER – Part B – 18.9 L (5 US gal)				
30162	DUOTACK NEO CUBITAINER – Part A – 18.9 L (5 US gal)				
30163	DUOTACK NEO CUBITAINER – Part B – 18.9 L (5 US gal)				
30235	DUOTACK 365 CUBITAINER – Part A – 18.9 L (5 US gal)				
30236	DUOTACK 365 CUBITAINER – Part B – 18.9 L (5 US gal)				
AD02	BLACK quick connector for CUBITAINERS – Part A				
AD03	GREY quick connector for CUBITAINERS – Part B				
26382	BLACK quick connector for DUOTACK applicator – Part A – 18.9 L (5 US gal)				
26381	GREY quick connector for DUOTACK applicator – Part B – 18.9 L (5 US gal)				
CA34	Static mixer				
21279	DUOTACK applicator				
21999	Cleaning solution for DUOTACK applicator – 18.9 L (5 gal US) – Kit A and B (2 x 3.78 L [1 US gal])				

Protect your hands with gloves when handling the DUOTACK applicator.

DUOTACK APPLICATOR AND ITS COMPONENTS

PRODUCTS





DUOTACK CUBITAINERS Part A and B - 19.5 L (5 US gal)





Part A

QUICK CONNECTORS QUICK CONNECTORS Part B

682

STATIC MIXER











DUOTACK APPLICATOR





RESTRICTIONS

DUOTACK and DUOTACK NEO adhesives in cubitainers **MUST NEVER BE STORED AT TEMPERATURES BELOW 0** °C (32 °F). Moreover, 24 hours before application and during application, the adhesive must be maintained at a minimum temperature of 20 °C (68 °F).

DUOTACK 365 adhesive in cubitainers **CAN BE APPLIED AND STORED WITHOUT TEMPERATURE RESTRICTIONS**. However, the adhesive should be kept at a minimum temperature of -10 °C (14 °F) before and during application.

MACHINE PREPARATION

Installation of DUOTACK cubitainers

Install the DUOTACK – Part A cubitainer into the receptacle of the DUOTACK – Part A applicator.

Puncture the cubitainer where indicated.

Remove the connector from the box and its packaging.

Repeat these steps for the DUOTACK – Part B cubitainer.

Install the BLACK connector on the cubitainer – Part A, and the GREY connector on the cubitainer – Part B.









MACHINE PREPARATION Installation of DUOTACK cubitainers

Turn over the DUOTACK cubitainers on the locations indicated on the DUOTACK applicator.



Lubrification of connectors

Lubricate connectors.

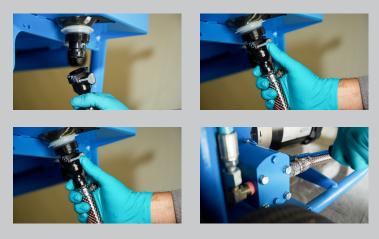




Joining connectors

Connect the BLACK connector to the DUOTACK – Part A cubitainer. Connect the GREY connector to the DUOTACK – Part B cubitainer. Replace connectors when necessary.

CAUTION: DO NOT INVERT CONNECTORS.



APPLICATION OF THE DUOTACK ADHESIVE

Grease the threads of the manifold block

Apply grease to the threads of the manifold block before installing the static mixer.





Installation of the static mixer

Screw the static mixer on the manifold block.





CURING TIME

DUOTACK adhesive

Curing time was determined under ideal application conditions, i.e., 25 $^\circ C$ (77 $^\circ F) and 50\%$ relative humidity.

Curing time is longer at lower temperatures, and shorter at higher temperatures.

Adjust your application technique according to the surrounding conditions.

START

Starting the DUOTACK applicator

Plug the DUOTACK applicator into a 110 V electrical circuit of at least 15 A, or into a generator of 2,000 W.

Do not use an extension cord.

Turn ON the pump. The indicator light will turn green.

For a first use, wait approximately 90 seconds so that the hoses fill with $\ensuremath{\mathsf{DUOTACK}}$.

APPLICATION OF THE ADHESIVE Application of the DUOTACK adhesive

Activate levers A and B.

Press the trigger to apply the DUOTACK adhesive.

Move the machine as needed. Do not allow the hoses to touch the adhesive.





TEMPORARY STOP Stanby (over 5 minutes)

Switch off levers A and B.

Turn OFF the pump.

Remove the static mixer.

Apply grease in lubrication holes A and B of the manifold block.

Press the trigger and completely drain the adhesive.

Apply grease on the threads of the manifold block.

Screw a new static mixer on the manifold block.

Apply grease in lubrication holes A and B of the manifold block.





Make sure there is a minimum of 25 mm (1 in) of grease inside the static mixer to prevent crystallization of the adhesive.





CLEANING AND STORAGE

Cleaning and storing the DUOTACK applicator

Remove the DUOTACK – Part A cubitainer.

Remove the DUOTACK – Part B cubitainer.

Pour the cleaning solution – Part 1 into the receptacle of the DUOTACK – Part A applicator.

Pour the cleaning solution – Part 2 into the receptacle of the DUOTACK – Part B applicator.

Connect the BLACK connector to the cleaning solution - Part A cubitainer.

Connect the GREY connector to the cleaning solution - Part B cubitainer.

Plug the DUOTACK applicator into a 110 V electrical circuit of at least 15 A, or into a generator of 2,000 W. Do not use an extension cord.

Turn ON the pump. The indicator light will turn green.

Activate levers A and B.

Press the trigger and COMPLETELY drain the adhesive hoses with the cleaning solution in disposable containers.

Follow the steps for temporary stop (standby for more than 5 minutes).

If necessary, replace the hoses.





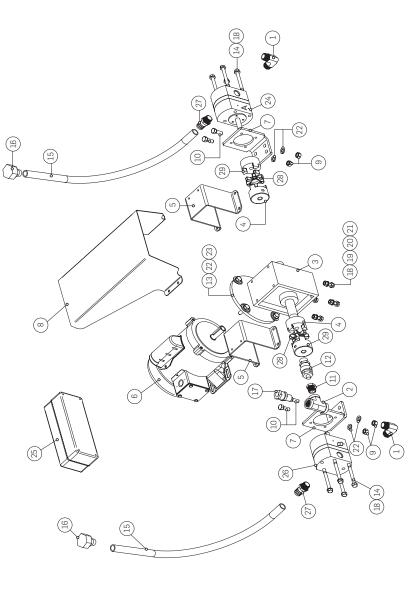
Long-term storing the DUOTACK applicator

During a long-term storage, apply grease in lubrication hole A of the pump.



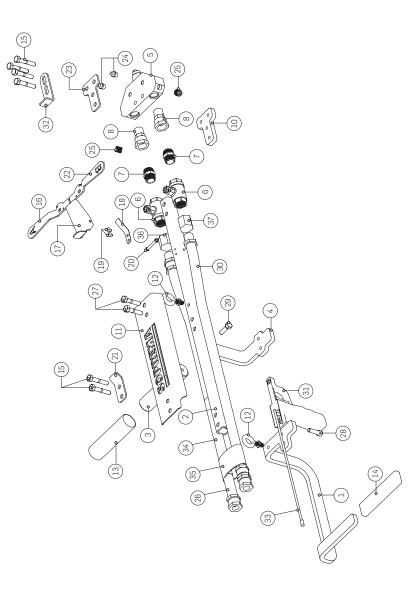
Code	# PIECE	DESCRIPTION	QTY				
MATER	MATERIAL LIST						
1	FIT001	90 degree fitting	1				
2	FIT002	Tee fitting	1				
3	GRB001	Gearbox	1				
4	COU001	Motor coupling hub	1				
5	GRP001	Pump guard	1				
6	COU002	Motor	2				
7	BRA001	Motor guard	2				
8	GRM001	Pump mount	2				
9	-	Hex nut ¾	1				
10	-	Hex screw ¾ x 1	1				
11	FIT003	Hydraulic fitting	1				
12	PRS001	Pressure switch	2				
13	-	Washer ¾	1				
14	-	Screw ⁵ /16 x 3.5	1				
15	H0S001	Entrace hose	6				
16	FIT004	Fitting (1 black - 1 blue)	1				
17	FIT005	Hydraulic fitting	1				
18	-	Washer ⁵ /16	1				
19	-	Lock washer ⁵ /16	2				
20	-	Hex screw ⁵ /16 x 1	1				
21	-	Hex washer ⁵ /16	1				
22	-	Lock washer ¾	1				
23	-	Hex screw ¾ x 1 ¼	1				
24	PUM001	Pump A	2				
25	CTR001	Electric box	2				
26	PUM002	Pump B	1				
27	FIT006	Brass fitting	2				
28	COU003	Transmission element	1				
29	COU004	Pump coupling hub	1				

CLASSIFICATION Pieces of the DUOTACK applicator

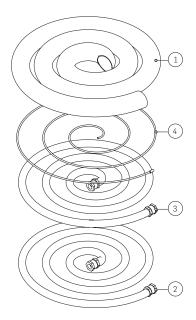


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	35	PTR021	Hose cover	1				
37 FIT011 Hydraulic fitting 1	36	FIT010	Hydraulic fitting	1				
	37	FIT011	Hydraulic fitting	1				

CLASSIFICATION Pieces of the DUOTACK applicator



CLASSIFICATION Pieces of the DUOTACK applicator



Code	# PIECE	DESCRIPTION	QTY		
MATERIAL LIST					
1		Hose cover	1		
2		Assembled black hose	1		
3		Assembled blue hose	1		
4		Wire control trigger	1		

TOOL KIT List



CLEANER - PART2

RAGS

INNOVATION SINCE 1908

SOPREMA has developed around the idea that the quality, durability and reliability of materials must match builders' ambitions and expectations. For more than 100 years, SOPREMA has been using its expertise to develop a variety of high-end products that meet or exceed all the requirements of the construction field.

ROOFS WALLS FOUNDATIONS PARKING DECKS BRIDGES ADDITIONAL EXPERTISE













WATERPROOFING

VEGETATIVE SOLUTIONS

SOUNDPROOFING

COMPLEMENTARY PRODUCTS

SOPREMA is an international manufacturer specializing in the production of waterproofing and insulation products, as well as vegetative and soundproofing solutions, for the building and civil engineering sectors.

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